

Date: Wednesday, 21/01/2009 7:38:18 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : D-PAD FACE
Job Number : 44993	
Estimate Number : 13389	
P.O. Number :	Part Number : PB6743001189
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B67-43001 P.25
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 41567	Material :
Written By :	Due Date : 27/01/2009 Qty: 18 Um: Each
Checked & Approved By : <u>MF 09-01-21</u>	
Comment : est rev A new issue 08.06.19 EC verified: DD Est Rev:B 08-06-24 procedure chg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D2914142	3" Outer Tube
-----	----------	---------------



Comment: Qty.: 0.0000 Each(s)/Unit Total : 3,938 0.0000 Each(s)

3" Outer Tube

batch: B12228

SAD 09-01-27 (18)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length (2.50") as per dwg

2- cut tube in half as per dwg

3- deburr

SAD 09-01-27 (18)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 09/01/27 (18)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51-

MF 09-01-27

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

09/01/28

Job Completion



MF 09-01-

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

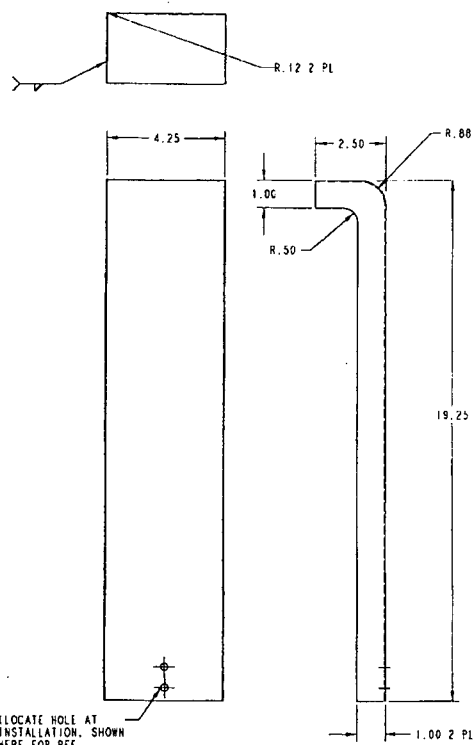
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

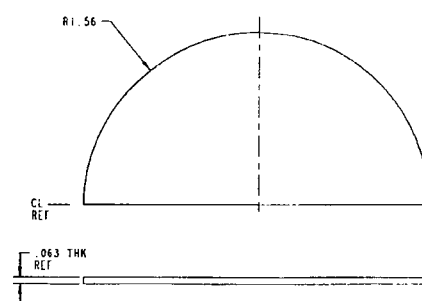
NOTE: Date & initial all entries

RELEASED

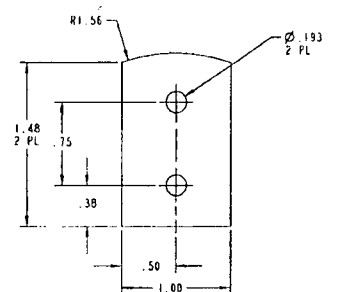
W46644 om



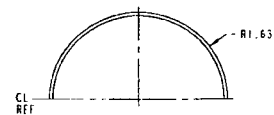
② -69 90 DEGREE COVER PLATE
MATERIAL: .032 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



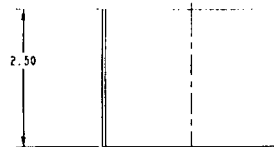
⑧ -339 D-PAD TOP
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑤ -193 D-PAD BASE
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑥ -185 D-PAD BACK PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000



⑦ -189 D-PAD FACE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000

PREMIER AVIATION, INC.
2800 Aviation Parkway, Grand Prairie, Texas 75052
D10SUV8 B67-43001 64
REV. 35 2 25

ORIGINAL